



NPB palletiser for ends

The automatic palletiser features a modular design, which makes it easy to ship, install and operate. It can be made for one to four pallet places.



NPB designs, develops and manufactures automation equipment for the packaging industry. We have top-rate expertise in mechanics and design as well as thorough knowledge in the development and manufacturing of automation equipment. The organization is customer-oriented and flexible with the aim to deliver intelligent machines that are simple to handle.



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In feed

The bags can be fed into the machine in various ways, depending on the layout.

Palletising

The bags can be palletised in one or two stacks after each other. The pallet is built up automatically with integrated sling-wrap-paper.

The pattern for the bags and the sling-wrap-paper can easily be programmed from the operator's panel. The pallet change can be made manually or fully automated.



Technical specification

Product data:

Capacity 12 bags per minute
Dimensions, product Ø50-200 mm (200-709)
Bag length up to 1200 mm (47¼ in)
Material Steel or aluminium
Pallets Various
Sling-wrap-paper Two parallel rolls

Technical data:

Height 5000 mm (16,4 ft)
Length 5000-7000 mm (16,4-23 ft)
Width 1800 mm (6 ft)
Power 3x400-480 VAC/10 A, 50-60 Hz
Air pressure 0.6 MPa (87psi)
Control-system, PLC Siemens/Allen & Bradley

Options:

Conveyor for empty and full pallets. Automatic pallet-change.
Left or right-handed layout. Dispenser for empty pallets.
QC-function.



Industrigatan 14B | SE-553 02 Jönköping | Sweden
+46 36 354060 | fax +46 36 354061
info@npb.se | www.npb.se

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